

Date: Wednesday, 16/01/2008 2:27:54 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: 20 DEG BLADE SUPPORT ASS'Y	
Job Number	: 36795		Part Number	: PB674300171	
Estimate Number	: 10804		Drawing Number	: B67-43001-71	
P.O. Number	:		Project Number	:	
This Issue	: 16/01/2008 S.O. No. :		Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 23/01/2008 Qty: 3 Um: Each	
Previous Run	: 00015				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
2.0	MS21075L	Nut Plate
3.0	MS20426AD24	RIVET
4.0	QC5	INSPECT WORK TO CURRENT STEP
5.0	PACKAGING 1	PACKAGING RESOURCE #1
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: SMALL & MEDIUM FAB RESOURCE 1
assemble per drwg b67-43001

mf 08-01-17

Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
Nut Plate

m106831 *mf*

Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)
RIVET

m4179 *mf 08-01-16*

Comment: INSPECT WORK TO CURRENT STEP

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Comment: PACKAGING RESOURCE #1

(3)

Comment: FINAL INSPECTION/W/O RELEASE

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Job Completion

20081128 (3)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries